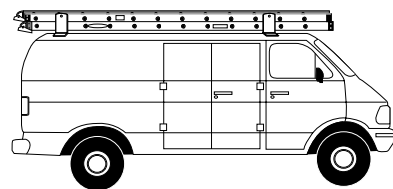


# Installation Instructions



## Steel Gutter Mount VAN RACK

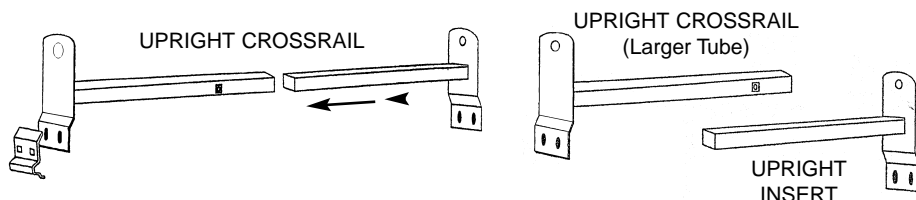
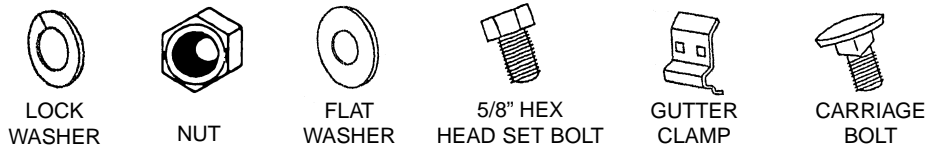
**Models 1502020/1502023 - Models 1502021/1502024**

*(2 bar Black & White)*

*(Single bar Black & White)*

### Bill of Materials

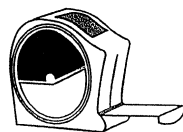
QTY.	DESCRIPTION
2	Upright Crossrail
2	Upright Insert
4	Gutter Clamps
8	Carriage Bolt (3/8" - 16 x 1")
8	Flat Washer
8	Lock Washer
8	Hex Head Nut
2	5/8" Hex Head Set Bolt



### Tools Needed for Assembly



9/16" WRENCH



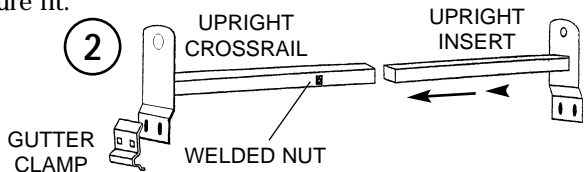
MEASURING TAPE

6. Periodically check mounting hardware for tightness.

7. To prolong the life of your new van racks, we recommend caulking the area where tubes telescope with a clear silicone sealant.

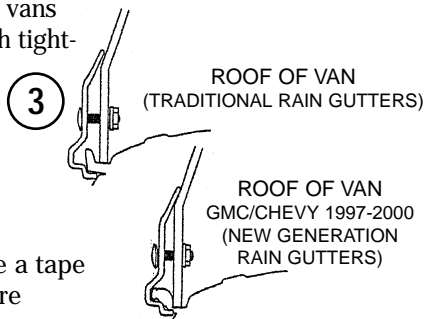
### Assembly

1. Check your vehicle owner's manual for recommended roof load capacity and recommended rack placement. Roofs are generally strongest at the ends and at posts.
2. Slip the upright/insert into the crossrail and set the rack into the gutter. Make sure the insert lies flat in the gutter for secure fit.



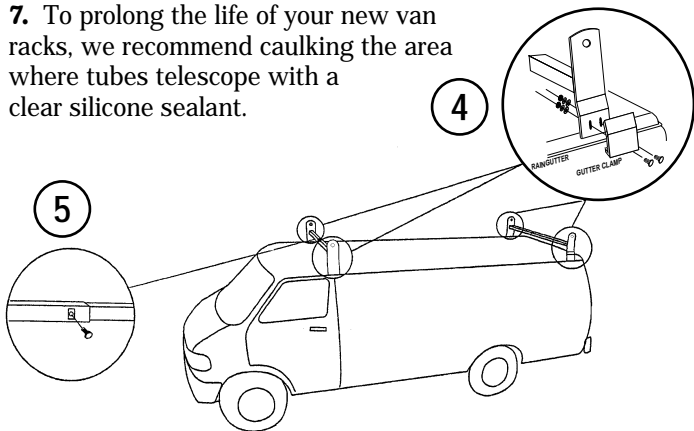
3. Hook the gutter clamps over the gutter, and attach with two carriage bolts, lock washers, flat washers & nuts.

On GMC/CHEVY 1997-2000 vans you might need to start with tightening just a bolt and nut, at which point the clamp will adjust to the caulk and allow room on the bolt for the washers.



4. Repeat step 3 on three remaining assemblies. Use a tape measure to assure racks are placed evenly.

5. After securing the rack to the gutters, screw the 5/8" set bolt into the welded nut using a 9/16" wrench.



### Warranty Information

Buyers Products warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers products under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products. Authorization from Buyers Products must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.