Our Corporate Family of Companies

Founded in 1946, Buyers Products is a fully integrated manufacturer and a leader in the truck equipment industry. Our engineering, manufacturing and assembly operations take place in the USA, under the Buyers family of companies. Buyers Products' mission is to improve our Customers' profitability and productivity while enhancing the quality of our products and services.

Our History

1946
Buyers Products Company founded by Sam Ruven and Bessie Kleinman as a distributor of driveline components.

1992
Buyers acquired Trailer Components Manufacturing (Tracom) for CNC precision machining and tooling, as well as state-of-the-art welding.

1995
Buyers acquired Progressive Powder Coating. Our Nordson automatic powder application booth is used to powder coat our Buyers toolboxes and other truck and trailer accessories.

1988
Buyers acquired Viking Forge in Streetsboro, Ohio with 6 complete forge lines. This facility manufactures our hitches, D-rings, and other towing and cargo parts.

1998
Buyers acquired Viking Forge in Streetsboro, Ohio with 6 complete forge lines. This facility manufactures our hitches, D-rings, and other towing and cargo parts.

2002
Buyers moved its corporate headquarters to a brand new 235,000 sq. ft. state-of-the-art office and distribution center.

2004
Buyers acquired Romotech in New Paris, Indiana. Our Ferry Industries Rotospeed molding machines are used to manufacture our poly salt spreaders.

2007
Buyers began manufacturing the SnowDogg stainless steel snowplow at our Mentor, Ohio facility.

2009
Buyers began our operations at Boomerang Rubber, in Botkins, Ohio manufacturing mudflaps, wheel chocks and other rubber truck and trailer accessories.

2013
Buyers acquired an additional 500,000 sq.ft. manufacturing facility in Mentor, Ohio allowing for expansion of our aluminum and stainless steel manufacturing.

2016
Buyers establishes a 22,000 sq.ft Engineering Tech Center in Mentor, Ohio. It's multi-use lab, design, training and prototyping space is dedicated to the research and development of innovative product.
NEW PRODUCTS

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- Tarp Motors ........................................... Page 13
- Electrical ................................................ Page 14
- Hardware .............................................. Page 15
- Tarp Arms/Tension Bow ........ Page 16/17
- Additional Accessories.......... Page 18-19
Electric Side Mount Tarp Systems

- Extruded aluminum arms telescope to fit 8 - 23 ft dump bodies

Includes
- 60:1 or 90:1 gear motors available with 1 or 3 year warranties
- 60A, auto-reset circuit breaker
- 60 ft, 8 Ga dual conductor battery cable
- 20 ft, 14 Ga 3 conductor wire
- Rocker switch and solenoid with cover
- Mounting hardware and wire connectors

Optional
- Wind deflector (see pg. 15)
- Tension bow (see pg. 18)
- 30°, 45° and 60° cast aluminum arm pivots to provide extra body clearance (see pg. 18)

Tarps sold separately (see pg. 12)
## Electric Side Mount Tarp Features

- **Die-cast aluminum housing, protects springs and strengthens arm joints**
- **Optional tension bow (see pg. 18)**
- **Rocker switch with bracket**
- **60A circuit breaker**
- **60:1 or 90:1 High torque tarp gear motor with cover**
- **Solenoid switch**

### Electric Side Mount Tarp Features

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Application</th>
<th># of Springs</th>
<th>Wind Deflector</th>
<th>Gear Motor</th>
<th>Motor Warranty</th>
<th>Wt. (lbs.)</th>
<th>Cat</th>
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See pg. 12 for Tarps
Electric Underbody-Spring Mount Tarp System

- Single underbody mounted spring to maintain tension
- Extruded aluminum arms telescope to fit 8 - 23 ft dump bodies

Includes
- 60:1 or 90:1 gear motors available with 1 or 3 year warranties
- 60A, auto-reset circuit breaker
- 60 ft, 8 Ga dual conductor battery cable
- 20 ft, 14 Ga 3 conductor wire
- Rocker switch and solenoid with cover
- Mounting hardware and wire connectors

Optional
- Wind deflector (see pg. 15)
- Tension bow (see pg. 18)
- 30°, 45° and 60° cast aluminum arm pivots to provide extra body clearance (see pg. 18)

Tarps sold separately (see pg. 12)
# Electric Underbody Mount Tarp Features

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Application</th>
<th># of Springs</th>
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<th>Motor Warranty</th>
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</table>

See pg. 12 for Tarps
Crank Arm Tarp Systems

- Telescoping, aluminum pivot arms
- Tarp crank with friction brake
- Tarp kits include: Aluminum mounting brackets, 10 ft chain, 3 spring pivot, bumpers, torsion springs, corner joints, mounting hardware
- Optional wind deflector and chain cover
- New optional tension bow (see pg. 18)
- Optional 30°, 45° and 60° cast aluminum arm pivots to provide extra body clearance (see pg. 18)
- Tarps sold separately

<table>
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<tr>
<th>Part No.</th>
<th># of Springs</th>
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</table>

See pg. 12 for Tarps

Optional aluminum wind deflector

Adjustable poly arm guides

Tarp crank with friction brake

10 ft chain and shaft assembly with 18T sprocket

Telescoping aluminum pivot arms, fit 8 ft-19 ft dumps

5544621 - Steel chain cover, shown (optional)
5544622 - Aluminum diamond plate chain cover (optional)
3020293 - Tarp crank w/ friction brake

Die-cast aluminum housing, protects springs and strengthens arm joints
Manual Pull-Style Tarp Systems with Spring Assist

- Spring assist helps keep tension for easy retracting
- 98 in. Aluminum anti-sail tarp retention bow set with poly arm stops
- **Tarp kits include:** 20 ft pull rope, wind deflector, aluminum end plates, tarp retention bow catch plate, tarp, mounting hardware
- **Ships pre-assembled with tarp on roller under tension (except 5542000 & 5542090)**

<table>
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<tr>
<th>Part No.</th>
<th>Description</th>
<th>Housing Length</th>
<th>Tarp Dimensions</th>
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<td>554275152</td>
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</table>
Manual Dump Tarp Systems

- Extruded aluminum cross bars telescope to exact bed width of dumps and trailers up to 102 in. wide
- Cast bearing and zinc plated hardware
- Tarp kits include: Tarp roller, 7 in. folding crank with bearing mounting plates, tarp, 20 ft rope, 4-rope tie-down hooks and 2-15 in. rubber straps with S-hooks, mounting hardware DTR
- Ships Regular UPS
- New optional tapered cab shield mounts (see page 16)

Manual Tarp Options

REAR ANTI-SAIL TARP RETENTION BOW
SET OPTIONS (fits into rear pocket sleeve)

- DTB96 - 96 in. Powder coated steel w/adjustable collars
- DTB98A - 98 in. Aluminum w/adjustable collars
- DTB102 - up to 102 in. Powder coated steel w/adjustable collars and rollers

CRANK STYLES

- DTR - Universal (3 in. bearing bolt center mounting holes)
- DTR1 - for pre-drilled 3-1/4 in. bearing bolt centers on Rugby® Dump Body
- DTG - Ground level crank

Provides a ‘square’ mounting surface for dump bodies with tapered cab shields

Standard sewn-in pocket works with optional DTB96, DTB98A and DTB102 rear anti-sail tarp retention bow sets

20 ft Pull rope with snap hook
### Manual Systems

<table>
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For ordering convenience, all tarp & hardware kits shown below include standard DTR Roller Kit with sized tarp. For optional configurations or tarp sizes (page 12) please order a la carte.

<table>
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<th>Part No.</th>
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<td>Aluminum Tarp System with Solid Tarp</td>
<td>7’ x 18’</td>
<td>40.5</td>
<td>554</td>
</tr>
<tr>
<td>DTR7020</td>
<td>Aluminum Tarp System with Mesh Tarp</td>
<td>7’ x 20’</td>
<td>35</td>
<td>554</td>
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<td>DTR7021S</td>
<td>Aluminum Tarp System with Solid Tarp</td>
<td>7’ x 21’</td>
<td>43.5</td>
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<td>7’ x 22’</td>
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<tr>
<td>DTR7512</td>
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<td>7-1/2’ x 12’</td>
<td>29.5</td>
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<td>DTR7515</td>
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<td>7-1/2’ x 15’</td>
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<td>DTR7520</td>
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<td>DTR7520S</td>
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<td>DTR8022</td>
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<td>8’ x 22’</td>
<td>37</td>
<td>554</td>
</tr>
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</table>

Tapered Cab Shield DTR Mounting Brackets (optional)

DTB102 Tarp Tension Bow (optional)
# Heavy Duty Black Tarps

- Heavy duty double stitch hem
- Full perimeter **brass** grommets
- All hems reinforced with 2 in. heavy-duty nylon webbing
- HD UV resistant, PVC coated vinyl with 1,000 denier polyester mesh
- Solid vinyl 18 oz. tarp is rated up to **400°F**, for asphalt

### Part No. Description

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Dimensions (W x L)</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
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<tbody>
<tr>
<td>3014480</td>
<td>Mesh</td>
<td>4½' x 10'</td>
<td>4</td>
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<td>Mesh</td>
<td>5' x 12'</td>
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<td>3014677</td>
<td>Mesh</td>
<td>5-1/3' x 11-1/2'</td>
<td>5.33</td>
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<td>3011350</td>
<td>Mesh</td>
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<td>Mesh</td>
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<td>12.54</td>
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<tr>
<td>3022116</td>
<td>Mesh</td>
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<td>13.91</td>
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<tr>
<td>3013395</td>
<td>Mesh</td>
<td>7' x 24'</td>
<td>14.7</td>
<td>554-1 (Y)</td>
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<td>3013396</td>
<td>Mesh</td>
<td>7' x 28'</td>
<td>17.15</td>
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<tr>
<td>3011035</td>
<td>Mesh</td>
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<td>9.48</td>
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<td>3008209</td>
<td>Mesh</td>
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<td>Mesh</td>
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<td>3013398</td>
<td>Mesh</td>
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<td>3022117</td>
<td>Mesh</td>
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<td>3009892</td>
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<tr>
<td>3016005</td>
<td>Mesh Roll-Off Container Tarp, Manual</td>
<td>12' x 24'</td>
<td>24.25</td>
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<tr>
<td>3016006</td>
<td>Mesh Roll-Off Container Tarp, Manual</td>
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<td>3011352</td>
<td>Solid, 400° F, Asphalt</td>
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<td>3011351</td>
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<td>3016004</td>
<td>Solid, 400° F, Asphalt</td>
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<td>Solid, 400° F, Asphalt</td>
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<td>Solid, 400° F, Asphalt</td>
<td>7-1/2' x 20'</td>
<td>17</td>
<td>554-1 (Y)</td>
</tr>
</tbody>
</table>

## Selecting the Right Tarp Size

Tarp length should typically be 2 ft to 3 ft longer than A & B combined. Tarp width should typically be no wider than C, provided it still covers the inside body width. Exceeding the dump body width can cause tarp to tangle when rolling up.
**Electric Tarp Gear Motors**

**5541095 BEST SELLER**
- 3-1/8 in. X 3/4 in. output shaft
- Bronze alloy gear for extended life
- 5 Mounting holes, fits all 3 and 4-bolt configurations
- Includes 5541005 chrome cover
- Retail packaged
  - Comparable to: Donovan® 61X* & 61L*, Roll-Rite® 1030/1031*, US Tarp® 11521/13655*, Tarps & Beyond® 5000XT90*

**5541895 HIGH TORQUE**
- 3-1/8 in. X 3/4 in. output shaft
- Bronze alloy gear for extended life
- 5 Mounting holes, fits all 3 and 4-bolt configurations
- Includes 5541006 chrome cover
- Retail packaged
  - Comparable to: Donovan® 40909*, Aero® Power Plus RS/RA®, Shur-Co® 1703823*, Super Winch® 719527*, Mountain Tarp K0170*

**5543095 EXTENDED WARRANTY**
- 3-1/8 in. X 3/4 in. output shaft
- Bronze alloy gear for extended life
- 5 Mounting holes, fits all 3 and 4-bolt configurations
- Includes 5541005 chrome cover
- Retail packaged
  - Comparable to: Donovan® 616*

**5543895 EXTENDED WARRANTY, HIGH TORQUE**
- 3-1/8 in. X 3/4 in. output shaft
- Bronze alloy gear for extended life
- 5 Mounting holes, fits all 3 and 4-bolt configurations
- Includes 5541006 chrome cover
- Retail packaged
  - Comparable to: Donovan® 40909*, Aero® Power Plus RS/RA®, Shur-Co® 1703823*, Super Winch® 719527*, Mountain Tarp K0170*

**5541065 HIGH SPEED**
- 3-1/8 in. X 3/4 in. output shaft
- Bronze alloy gear for extended life
- 5 Mounting holes, fits all 4-bolt configurations
- Includes 5541006 chrome cover
- Retail packaged
  - Comparable to: Roll-Rite® Tarp Master 10360*, US Tarp® 11521/13655*, Tarps & Beyond® 5000XT60*, Mountain Tarp K0170*

**5543965 EXTENDED WARRANTY, HIGH SPEED**
- 3-1/8 in. X 3/4 in. output shaft
- Bronze alloy gear for extended life
- 5 Mounting holes, fits all 4-bolt configurations
- Includes 5541006 chrome cover
- Retail packaged
  - Comparable to: Roll-Rite® Tarp Master 10310*

---

**Part No.** | **Description** | **Watts** | **HP** | **Gear Ratio** | **RPM** | **Warranty** | **Wt. (lbs.)** | **Cat.**
--- | --- | --- | --- | --- | --- | --- | --- | ---
5541095 | Electric Tarp Gear Motor, Best Seller | 600 | 0.8 | 90:1 | 40 | 1 Yr. | 13.25 | 554-3 (N)
5541895 | Electric Tarp Gear Motor | 900 | 0.8 | 90:1 | 40 | 1 Yr. | 13.25 | 554-3 (N)
5543095 | Electric Tarp Gear Motor, Extended Warranty | 600 | 0.8 | 90:1 | 40 | 3 Yr. | 13.25 | 554-3 (N)
5543895 | Electric Tarp Gear Motor, Extended Warranty, High Torque | 900 | 1.2 | 90:1 | 40 | 3 Yr. | 13.5 | 554-3 (N)
5541065 | Electric Tarp Gear Motor, High Speed | 900 | 1.2 | 60:1 | 60 | 1 Yr. | 13.5 | 554-3 (N)
5543965 | Electric Tarp Gear Motor, Extended Warranty, High Speed | 900 | 1.2 | 60:1 | 60 | 3 Yr. | 13.5 | 554-3 (N)

**Gear Motor Cover**
- Chrome-plated plastic tarp gear motor cover replacement
- Protects tarp gear motors from the elements
- Retail packaged
  - Comparable to: Donovan® 4278*

---

**Part No.** | **Description** | **Wt. (lbs.)** | **Cat.**
--- | --- | --- | ---
5541005 | Fits 600W Motors | 0.59 | 554-3 (N)
5541006 | Fits 600-900W Motors | 0.65 | 554-3 (N)

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### Electrical

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5540710</td>
<td>Rotary Switch Kit</td>
<td>1.09</td>
<td>554-3 (N)</td>
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<tr>
<td>1306600</td>
<td>Solenoid Switch</td>
<td>0.76</td>
<td>900 (N)</td>
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<tr>
<td>3014186</td>
<td>Optional Solenoid Cover</td>
<td>0.08</td>
<td>560 (N)</td>
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<tr>
<td>5541100</td>
<td>Motor Reversing Relay</td>
<td>0.54</td>
<td></td>
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<tr>
<td>3015127</td>
<td>Contact Plate</td>
<td>3</td>
<td>554-3 (N)</td>
</tr>
<tr>
<td>3012783</td>
<td>6 Gauge Wire, Dual Conductor</td>
<td>15.4</td>
<td>554-3 (N)</td>
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<tr>
<td>3020919</td>
<td>8 Gauge Wire, Dual Conductor</td>
<td>10.5</td>
<td>554-3 (N)</td>
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<tr>
<td>3014217</td>
<td>14 Gauge Wire, 3 Conductor</td>
<td>1.5</td>
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<tr>
<td>3012783</td>
<td>6 Gauge Wire, Dual Conductor</td>
<td>15.4</td>
<td>554-3 (N)</td>
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</tbody>
</table>

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---

**Part No.** SW710
**Description:** Heavy-Duty Rotary Switch
**Wt. (lbs.)** 0.39
**Cat.** 639 (N)

- 12V
- Momentary on/off lever type actuator
- Comparable to:
  - Donovan® 1897*
  - Roll-Rite® 1529*
  - Roll-Rite® 19300*
  - Roll-Rite® 10390*

---

**Part No.** 3014187
**Description:** Rocker Switch Mounting Bracket
**Wt. (lbs.)** 0.1
**Cat.** 639 (N)

- 12V
- Auto reset
- Comparable to:
  - Donovan® 14611*

---

**Part No.** 3014188
**Description:** Rocker Switch Mounting Bracket
**Wt. (lbs.)** 0.25
**Cat.** 554-3 (N)

- 12V
- Double momentary open/close
- Switch and bracket sold separately
- Comparable to:
  - Donovan® 1897*
  - Roll-Rite® 1529*
  - Roll-Rite® 19300*
  - Roll-Rite® 10390*

---

**Part No.** TC1002/TC1012
**Description:** Truck End, Vertical
**Wt. (lbs.)** 0.68
**Cat.** 542 (N)

- 2-Way trailer connectors
- Die-cast metal and round pins
- Trailer end with cable guard spring
- Comparable to:
  - Donovan® 3849*
  - Roll-Rite® 1267* (truck end)
  - US Tarp® 11544* (truck end)
  - Roll-Rite® 1268* (trailer end)
  - US Tarp® 11545* (trailer end)

---

**Part No.** TC2002
**Description:** Trailer End, Vertical
**Wt. (lbs.)** 0.74
**Cat.** 542 (N)

- Quick connects
- Used with 6 gauge wire
- 2 per kit
- Comparable to:
  - Donovan® 3799*
  - Mountain Tarp K0144*

---

**Part No.** TC2012
**Description:** Trailer End, Horizontal
**Wt. (lbs.)** 0.74
**Cat.** 542 (N)

- 50A momentary on/off lever type actuator
- Comparable to:
  - Donovan® 600*
  - Roll-Rite® 1905*
  - US Tarp® 11129*
  - Mountain Tarp K017E*
### Hardware

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
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<tbody>
<tr>
<td>3026462</td>
<td>Aluminum Wind Deflector, Full Top</td>
<td>16.93</td>
<td>554-3 (N)</td>
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<tr>
<td>3026457</td>
<td>End Plate, DS for 3026462</td>
<td>1.45</td>
<td>554-3 (N)</td>
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<tr>
<td>3026458</td>
<td>End Plate, PS for 3026462</td>
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<td>554-3 (N)</td>
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</table>

- 98 in. Long x 8 in. Tall x 4 in. Return
- Comparable to: Donovan® 1216*

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
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<tbody>
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<td>3011871</td>
<td>Aluminum Wind Deflector, Partial Top</td>
<td>12</td>
<td>554-3 (N)</td>
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<tr>
<td>3011873</td>
<td>End Plate, DS for 3011871</td>
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<td>3011874</td>
<td>End Plate, PS for 3011871</td>
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- 98 in. Long x 7-1/2 in. Tall x 1 in. Return
- Comparable to: Donovan® 1216*

<table>
<thead>
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<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
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<tr>
<td>3012784</td>
<td>Stamped Flange Bearing, 3/4 in. Dia.</td>
<td>0.46</td>
<td>554-3 (N)</td>
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<tr>
<td>1411000</td>
<td>Cast Flange Bearing, 1 in. Dia.</td>
<td>0.86</td>
<td>554-3 (N)</td>
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</tbody>
</table>

- 3/4 in. dia. flange bearing
- 1 in. dia. flange bearing
- 3-1/4 in. bolt centers

- 97 in. Long x 2 in. Diameter
- Multi-mount 3/4 in. tarp hole axle
- Accepts screw-in and slide-in tarps

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
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<tbody>
<tr>
<td>3027070</td>
<td>Square Gudgeon</td>
<td>0.64</td>
<td>554-3 (N)</td>
</tr>
</tbody>
</table>

- 1-1/2 in. Cast steel tarp gudgeon
- Fits 2 in. pipe
- 3/4 in. Square key replacement
- Interchanges w/Shur-Co 1105033*

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
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<tr>
<td>3013299</td>
<td>10 ft Nickel Plated Chain with Master Link</td>
<td>4.34</td>
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<tr>
<td>3024748</td>
<td>3/4 in. x 14 in. Shaft Assembly with 18T Sprocket</td>
<td>2.17</td>
<td>554-3 (N)</td>
</tr>
</tbody>
</table>

Works with 5543000 and 5543006 tarp systems

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## Aluminum Tarp Arm Kits

- **Part No.** 3011869
  - **Description:** Side Tube
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 30.18

- **Part No.** 3011866
  - **Description:** Corner Joint
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 1.55

- **Part No.** 3012786
  - **Description:** Bumper
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 0.27

- **Part No.** 3011876
  - **Description:** Spring (Inside)
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 1.66

- **Part No.** 3012084
  - **Description:** Spring Pivot
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 1.51

- **Part No.** 3012782
  - **Description:** Lower Arm
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 5.9

- **Part No.** 3012781
  - **Description:** Spring Housing
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 5.9

- **Part No.** 3028340
  - **Description:** Spring Housing
  - **Cat:** 554-3 (N)
  - **Wt. (lbs.):** 20.9

### Universal Aluminum Tarp Arm Kits

- **Part No.** 3016666
  - **Description:** Universal Aluminum Tarp Arm Kit
  - **Wt. (lbs.):** 59
  - **Cat:** 554-3 (N)

  - **Features:**
    - 4 Spring
    - New cast aluminum spring housing
    - Side tube telescopes for 8 ft - 19 ft dump bodies

- **Part No.** 3016667
  - **Description:** Universal Aluminum Tarp Arm Kit
  - **Wt. (lbs.):** 75
  - **Cat:** 554-3 (N)

  - **Features:**
    - 5 Spring
    - New cast aluminum spring housing
    - Side tube telescopes for 14 ft - 23 ft dump bodies

### ACCESSORIES

- **Part No.** 3011868
  - **Description:** 30° Aluminum Tarp Arm Joint
  - **Wt. (lbs.):** 1.66
  - **Cat:** 554-3 (N)

- **Part No.** 3036900
  - **Description:** 45° Aluminum Trap Arm Joint
  - **Wt. (lbs.):** 1.51
  - **Cat:** 554-3 (N)

- **Part No.** 3036901
  - **Description:** 60° Aluminum Trap Arm Joint
  - **Wt. (lbs.):** 1.51
  - **Cat:** 554-3 (N)

### Additional Features

- **Part No.** 3012786
  - **Description:** Tarp Arm Bumper
  - **Wt. (lbs.):** 0.27
  - **Cat:** 554-3 (N)

- **Part No.** 3011868
  - **Description:** 3-1/2 in. dia. x 1-1/4 in. wide
  - **Wt. (lbs.):** 1.66
  - **Cat:** 554-3 (N)

  - **Features:** Molded polyethylene with nut insert lock

- **Part No.** 3011868
  - **Description:** Provides extra tarp arm clearance for trucks with tall cabs
  - **Wt. (lbs.):** 1.66
  - **Cat:** 554-3 (N)

  - **Features:** For use with Buyers electric tarp kits and manual tarp arm kits

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*Buyers Products is not authorized by nor affiliated with the manufacturer of Roll-Rite®*
Tension Bow

- Prevents tarp from flapping in transit
- Works with Buyers electric and manual tarp arms (Works with all Buyers tarp kits that have arms)
- Extruded aluminum tubing, cast aluminum corners, and poly bumpers included.
- 30’ (3011868), 45’ (3036900) and 60’ (3036901) tarp joints sold separately

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5540000</td>
<td>Aluminum Tarp Tension Bow</td>
<td></td>
<td>554</td>
</tr>
</tbody>
</table>

Tarp Arm Accessories

- Used with electric and manual tarp arm systems
- Provides extra tarp arm support
- Reduces noise and wear from tarp arm rattle
- Includes rubber landing pad
- Comparable to: Roll-Rite® 4695

<table>
<thead>
<tr>
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<th>Description</th>
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<th>Cat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5540001</td>
<td>Aluminum Tarp Stop Bracket Kit (pair)</td>
<td>2.5</td>
<td>554</td>
</tr>
</tbody>
</table>

- Used with electric and manual tarp arm systems
- Provides extra tarp arm support
- Reduces noise and wear from tarp arm rattle
- Includes rubber landing pad
- Comparable to: Roll-Rite® 7660

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5540002</td>
<td>Rubber Tarp Centering Wedge (Pair)</td>
<td>1.23</td>
<td>554</td>
</tr>
</tbody>
</table>
**Tarp Cranks**

- **Ground Level Crank**
  - 30.1 lbs
  - Cat.: 554-3 (N)

- **Tarp Crank with Friction Brake**
  - 6.44 lbs
  - Cat.: 554-3 (N)

*Used with DTG ground control systems
**Used with 5543000 and 5543006 systems
Comparable to Donovan 441 and Shur-Co 1800088

**Underbody Spring**

- 5/8 in., 15-Coil torsion spring
- 3,900 lbs

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3024913</td>
<td>Spring, DS</td>
<td>8.14</td>
<td>554-3 (N)</td>
</tr>
<tr>
<td>3024912</td>
<td>Spring, PS</td>
<td>8.14</td>
<td>554-3 (N)</td>
</tr>
</tbody>
</table>

**Tapered Cab Shield DTR Mounting Brackets**

- Provides a 'square' mounting surface for dump bodies with tapered cab shields
- Black powder coated steel

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3031692</td>
<td>Used on Crysteel® Dump Body</td>
<td>7</td>
<td>554-3 (N)</td>
</tr>
<tr>
<td>3031808</td>
<td>Used on Rugby® Dump Body</td>
<td>7</td>
<td>554-3 (N)</td>
</tr>
</tbody>
</table>

**Chain Cover**

- DTG Chain Cover, Black Steel
  - 19 lbs
  - Cat.: 554-3 (N)

- DTG Chain Guard, Aluminum
  - 4.68 lbs
  - Cat.: 554-3 (N)

**Underbody Spring Pivot Assembly**

- For electric underbody (pg. 6)
- Bearings and all mounting hardware included
- 15-Coil torsion spring
- 5/8 in.

Comparable to: Mountain Tarp® K0511B*(DS) K0512B*(PS)

**Spiral Torsion Spring**

- 5/8 in. wide
- Tempered spring steel
- Black powder coated

Comparable to: Donovan® 2416*
Roll-Rite® 4723*
US Tarp® 11121*
Mountain Tarp K0199*

<table>
<thead>
<tr>
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<th>Cat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3031876</td>
<td>Universal Flat Coil Spring</td>
<td>1.1</td>
<td>554-3 (N)</td>
</tr>
</tbody>
</table>
## Tarp System Parts

### Part No. Description Wt. (lbs.) Cat.

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat. (N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3008225</td>
<td>20 ft Rope Assembly</td>
<td>0.65</td>
<td>520</td>
</tr>
<tr>
<td>3029712</td>
<td>Tarp Retention Bow Catch Plate</td>
<td>0.79</td>
<td>554-3</td>
</tr>
</tbody>
</table>

- 3/8 in. x 20 ft poly rope
- 3-5/16 in. snap hook
- Used on all manual DTR (pg. 10) and Pull-Style tarp (pg. 9) systems

### ACCESSORIES

#### Part No. Description Wt. (lbs.) Cat.

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat. (N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TS9</td>
<td>9 in. Rubber Tarp Strap (100/carton)</td>
<td>0.11</td>
<td>350</td>
</tr>
<tr>
<td>TS15</td>
<td>15 in. Rubber Tarp Strap (100/carton)</td>
<td>0.12</td>
<td>350</td>
</tr>
<tr>
<td>TS20</td>
<td>20 in. Rubber Tarp Strap (100/carton)</td>
<td>0.15</td>
<td>350</td>
</tr>
<tr>
<td>TS31</td>
<td>31 in. Rubber Tarp Strap (50/carton)</td>
<td>0.25</td>
<td>350</td>
</tr>
<tr>
<td>TS41</td>
<td>41 in. Rubber Tarp Strap (50/carton)</td>
<td>0.30</td>
<td>350</td>
</tr>
</tbody>
</table>

- EPDM rubber provides outstanding resistance to extreme weather conditions
- Heavy-duty square ends for strength/tear resistance
- Made in USA

### S-Hooks

- Sold separately from tarp straps
- 0.180 diameter
- Zinc plated

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Wt. (lbs.)</th>
<th>Cat. (N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>9225</td>
<td>2.5 in. S-Hook (100/carton)</td>
<td>4</td>
<td>360</td>
</tr>
</tbody>
</table>

- Die-cast zinc
The Buyers family of manufacturing companies

www.buyersproducts.com