Founded in 1946, Buyers Products is a fully integrated manufacturer and a leader in the truck equipment industry. Our engineering, manufacturing and assembly operations take place in the USA, under the Buyers family of companies. 

**Buyers Products’ mission is to improve our Customers’ profitability and productivity while enhancing the quality of our products and services.**

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**Our Corporate Family of Companies**

- **1946**
  - Buyers Products Company founded by Sam Ruven and Bessie Kleinman as a distributor of driveline components.

- **1945**
  - Buyers acquired Viking Forge in Streetsboro, Ohio with 6 complete forge lines. This facility manufactures our hitches, D-rings, and other towing and cargo parts.

- **1992**
  - Buyers acquired Trailer Components Manufacturing (Tracom) for CNC precision machining and tooling, as well as state-of-the-art welding.

- **2002**
  - Buyers moved its corporate headquarters to a brand new 235,000 sq. ft. state-of-the-art office and distribution center.

- **2004**
  - Buyers acquired Romotech in New Paris, Indiana. Our Ferry Industries Rotospeed molding machines are used to manufacture our poly salt spreaders.

- **2007**
  - Buyers began manufacturing the SnowDogg stainless steel snowplow at our Mentor, Ohio facility.

- **2009**
  - Buyers began our operations at Boomerang Rubber, in Botkins, Ohio manufacturing mudflaps, wheel chocks and other rubber truck and trailer accessories.

- **2013**
  - Buyers acquired an additional 500,000 sq. ft. manufacturing facility in Mentor, Ohio allowing for expansion of our aluminum and stainless steel manufacturing.

- **2016**
  - Buyers establishes a 22,000 sq. ft Engineering Tech Center in Mentor, Ohio. It’s multi-use lab, design, training and prototyping space is dedicated to the research and development of innovative products.
TUFF-KOTE™
MORE THAN DOUBLE THE LIFE OF YOUR PLOW

- **SANDBLAST**
  Remove all impurities and contaminants

- **PRIME**
  Seal and fill any inconsistencies in the material

- **TOP COAT**
  Acts as an additional primer and prepares the surface for the final treatment

- **SUPER DURABLE POLYESTER POWDERCOAT**
  Protects your plow from the elements for years to come
Backhoe Series Pushers

STANDARD FEATURES

- Safety orange powder coat finish provides durable, corrosion resistant surface
- 12” extreme-duty H-Beam design for support, where support is needed most.
- Inside posts with 3/8” side plates help prevent side damage from accidental impact during extreme operation
- Extra durable lower posts are fully welded giving them exceptional strength. This keeps the post higher off the ground preventing any damage in the case of a roll back.
- Extreme-Duty wear shoes are made from abrasion resistant steel for far greater wear life than most of the competition
- 1-1/2” x 10” Premium rubber compound cutting edge provides the right edge for all your needs

Trip Edge Features:
Multi-Section 1/2” steel trip edge for independent tripping to maximize ground clearing. 3/4” square steel torsion trip springs for maximum strength. Preloaded brackets keep springs under tension. 1/4” diameter pins

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>WIDTH (FT)</th>
<th>WEIGHT</th>
<th>HP (MIN)</th>
<th>MACHINE WEIGHT (MIN)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2602210</td>
<td>10'</td>
<td>1,125 lbs.</td>
<td>50</td>
<td>12,000 lbs.</td>
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<tr>
<td>2602212</td>
<td>12'</td>
<td>1,450 lbs.</td>
<td>70</td>
<td>15,000 lbs.</td>
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<tr>
<td>2602214</td>
<td>14’</td>
<td>1,600 lbs.</td>
<td>85</td>
<td>16,000 lbs.</td>
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</table>

TRIP EDGE MODEL

2612212

12’  1,550 lbs.  70  15,000 lbs.
Loader Series Pushers

STANDARD FEATURES

- Safety orange powder coat finish provides durable, corrosion resistant surface
- 12” extreme-duty H-Beam design for support, where support is needed most.
- Inside posts with 3/8” side plates help prevent side damage from accidental impact during extreme operation
- Extra durable lower posts are fully welded giving them exceptional strength. This keeps the post higher off the ground preventing any damage in the case of a roll back.
- Extreme-Duty wear shoes are made from abrasion resistant steel for far greater wear life than most of the competition
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<tbody>
<tr>
<td>2601112</td>
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<td>2,200 lbs.</td>
<td>100</td>
<td>13,000 lbs.</td>
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<tr>
<td>2601114</td>
<td>14’</td>
<td>2,400 lbs.</td>
<td>120</td>
<td>16,000 lbs.</td>
</tr>
<tr>
<td>2601116</td>
<td>16’</td>
<td>2,600 lbs.</td>
<td>125</td>
<td>25,000 lbs.</td>
</tr>
<tr>
<td>2601118</td>
<td>18’</td>
<td>3,000 lbs.</td>
<td>140</td>
<td>30,000 lbs.</td>
</tr>
<tr>
<td>2601120</td>
<td>20’</td>
<td>3,600 lbs.</td>
<td>170</td>
<td>40,000 lbs.</td>
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</table>
Compact Series Pushers

STANDARD FEATURES
- Safety orange powder coat finish provides durable, corrosion resistant surface
- Two 4" channels for maximum support
- Extra durable inside posts, fully welded for exceptional strength
- 3" x 3/4" Extreme-Duty wear shoes. Made from abrasion resistant steel for far greater wear life
- 1" x 6" Premium rubber compound cutting edge provides the right edge for all your needs
- Universal quick coupler attachment
- Heavy precision-rolled moldboard enhances rolling of snow

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>WIDTH (FT)</th>
<th>WEIGHT</th>
<th>HP (MIN)</th>
<th>MACHINE WEIGHT (MIN)</th>
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</thead>
<tbody>
<tr>
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<td>30</td>
<td>2,500 lbs.</td>
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<td>2604108</td>
<td>8'</td>
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<td>40</td>
<td>3,500 lbs.</td>
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<td>2604110</td>
<td>10'</td>
<td>600 lbs.</td>
<td>50</td>
<td>4,500 lbs.</td>
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</table>
Skid-Steer Series Pushers

STANDARD FEATURES
- Safety orange powder coat finish provides durable, corrosion resistant surface
- Two 4" channels for maximum support
- Extra durable inside posts, fully welded for exceptional strength
- 5" x 3/4" Extreme-Duty wear shoes. Made from abrasion resistant steel for far greater wear life
- 1" x 8" Premium rubber compound cutting edge provides the right edge for all your needs
- Universal quick coupler attachment
- Heavy precision-rolled moldboard enhances rolling of snow

PART NUMBER | WIDTH (FT) | WEIGHT | HP (MIN) | MACHINE WEIGHT (MIN)
--- | --- | --- | --- | ---
2603108 | 8' | 950 lbs. | 46 | 5,500 lbs.
2603110 | 10' | 1,125 lbs. | 70 | 7,000 lbs.
2603112 | 12' | 1,250 lbs. | 85 | 10,000 lbs.

TRIP EDGE MODEL
PART NUMBER | WIDTH (FT) | WEIGHT | HP (MIN) | MACHINE WEIGHT (MIN)
--- | --- | --- | --- | ---
2613108 | 8' | 1,150 lbs. | 46 | 5,500 lbs.
2613110 | 10' | 1,325 lbs. | 70 | 7,000 lbs.
2613112 | 12' | 1,450 lbs. | 85 | 10,000 lbs.

BACK DRAG KITS
PART NUMBER | DESCRIPTION
--- | ---
9153008 | 8' for use w/2603108 & 2613108
9153010 | 10' for use w/2603110 & 2613110

Back Drag Kits
The back drag kits include a 1" x 6" rubber cutting edge mounted to a black powder coat steel frame & a set of 3/4" thick abrasion resistant steel wear shoes. The edge is mounted to the top of the ScoopDogg™ & the shoes are mounted to the front of the side plates. When mounted, and with the ScoopDogg rotated forward, the back drag kit can be used to pull snow away from buildings, docks and other tight places. The kit is bolt-on & removable.

www.snowdogg.com
The Buyers family of manufacturing companies