





TECHNICAL SERVICE BULLETIN

NUMBER	16TSB-76			TYPE	SERVICE ALERT			
ROUTING	INSTALL	X	SERVICE	X	SALES	PURCH		
TITLE	G2 LIGHT BAR (UPPER LIFT FRAME)							
REV	B			ISSUED	1/12/2018	REVISED	4/19/2018	
AFFECTS	ALL G2 PLOWS, 1601X002/1601X022, 16111634 LIGHT BAR SOLD IN 2017							
INFORMATION	<p>There have been several instances of the upper light bar (16111634) breaking where it enters the lower lift frame. This can be caused by the fasteners not being properly tightened, or by weld interference preventing them from being properly tightened.</p> <div style="display: flex; justify-content: space-around; align-items: center;">   </div>							
CORRECTION	<p>Inspect the light bars for looseness or damage. A service kit 3038761 has been developed to reinforce existing light bars to match the newer design and is available at no charge with a 1 hour labor allowance. These kits are available.</p> <p>All service stock of 16111634 is the newer design and all 2018 plows have the reinforced light bars.</p>							