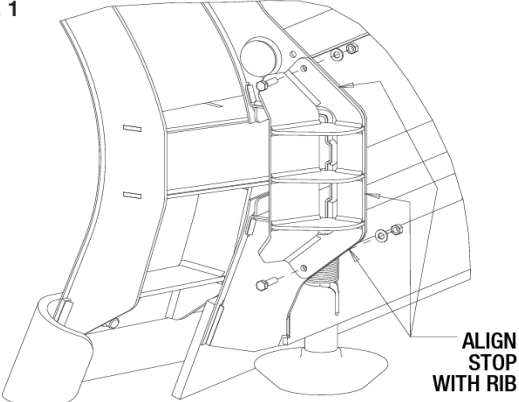




TECHNICAL  
SERVICE BULLETIN

<b>NUMBER</b>	<b>16TSB-104</b>			<b>TYPE</b>	<b>SERVICE</b>			
<b>ROUTING</b>	INSTALL	<b>X</b>	SERVICE	<b>X</b>	SALES		PURCH	
<b>TITLE</b>	<b>16122440 XP810 MOLDBOARD WING STOPS AVAILABLE</b>							
<b>REV</b>	-			<b>ISSUED</b>	<b>8/31/2023</b>		<b>REVISED</b>	
<b>AFFECTS</b>	<b>16020922 XP810 MOLDBOARD</b>							
<b>INFORMATION</b>	<p>A stop has been added to the XP810 moldboard to prevent the wings from fully extending and bottom the rod seal against the gland nut. In limited cases - this has caused the gland nut to loosen and leak.</p> <p>The wing stop is available as a service part and on pre-2023 plows is self locating and requires drilling one hole to mount. On newer plows no holes are required.</p> <p>Two 16122440 kits are required per plow in order to protect both sides.</p> <p style="text-align: center;">Fig. 1</p> 							
<b>INSTRUCTIONS</b>	This is intended as a service part for customers that are getting their XP plow serviced. This may be used as a warranty part for plows still under warranty.							